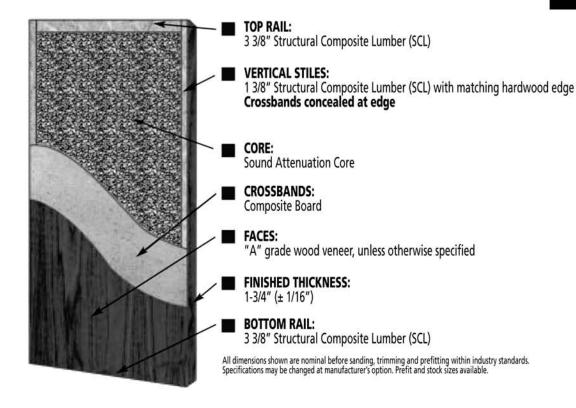
(Interior use only)



Additional blocking may effect STC rating.

WDMA PREMIUM GRADE EXTRA HEAVY DUTY DOOR

DOOR FEATURES:

Finish Type: Permaguard™ WDMA TR-6 or OP-6 Factory Finish available

Veneer Match: Book match standard. Slip or random available if specified.

Veneer Face Assembly: Running match standard. Center or balanced available if specified.

Pairs and Sets: Pair match, set match available (Not STC tested)

Doors/Transoms: Door and transom match (Transom bar required)

Vertical Edges: (visible surface) Matching hardwood finished at factory (-2) with edge-before-face construction. Optional edges are: unfinished (-1) and stiles primed at factory (-9).

Cutouts: 3-5/16" minimum distance between lite and lock cutout and 5" minimum distance from door edge.

Standard Bevel: 1/8" in 2"

Clearances: 1/8" top, 1/8" lock and hinge stiles. See NFPA-80 1-11.4, 1999 edition, for bottom clearances.

DOOR STANDARDS:

- ANSI/WDMA I.S. 1-A and AWI Section 1300 Quality Standards.
- Top and bottom rails of door shall be factory sealed.
- Doors shall be clad in WDMA premium "A" grade wood veneer with minimum thickness 1/42" before sanding. Both domestic and exotic hardwood species available for transparent finish. Mill option face material for opaque finish.
- Sound ratings were achieved through testing in accordance with ASTM E90-90.
- Cutouts for vision panels and louvers shall be made at the factory and shall be of sizes and locations as
 indicated on the drawings. Special VT acoustical lite kits, including a wood T-frame and two sheets of
 5/8" laminated glass, are furnished with all non-rated doors. Maximum size is 216 square inches, or 6"
 wide x 36" high.
- Hardware preparation: All cutouts for mortise hardware shall be made at the factory from hardware manufacturer's templates and approved shop drawings.
- Doors shall be individually poly-bagged for protection in transit and storage periods, and shall be marked as per tag openings on shop drawings.
- Doors will be shipped complete with VT's gasket and drop seal system.