

ACCESSORIES

Affordable Options from VT

With options such as factory-installed glazing, applied mouldings and factory-installed louvers available from VT Industries, you can achieve the look you want with the convenience you expect. VT eliminates the hassle of coordinating and handling lite kits and louvers on site so your doors arrive ready-to-hang. Regardless of the options you choose, our standard offerings are a good choice or if you have something special in mind, we'll work with you to meet your needs.



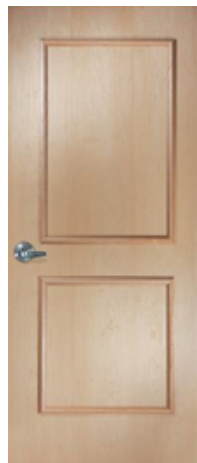
Factory-Installed Glazing

- Choose from several profiles of wood mouldings to match your door face veneer
- Beige powder coated, painted to match or veneer wrapped metal vision panels available in standard or custom sizes and shapes
- Specify glass type and thickness, from tempered glass to privacy lite kits



Surface-Applied Mouldings

- Select from an array of standard moulding profiles or specify a custom design
- Wood species available to match face veneers
- Mouldings stained to match factory finished doors



Factory-Installed Louvers

- Specify louver type and size
- Metal louvers available primed or painted and can be installed using woodstops or metal frames
- Wood louvers available for non-rated doors
- Fusible link louvers meet 45-, 60- and 90-minute fire ratings



LABELING OF ACCESSORIES



Door accessories supplied by VT Industries will be packaged separately from doors and may not be included on door pallets. Accessories may be supplied by a variety of vendors including All Metals Stamping, Air Louvers and/or Anemostat. Accessory packages are identified with a VT Industries Door Accessories label as shown.

Fire Clips and Nails are packaged in cardboard boxes and marked appropriately. If doors have lite cutouts large enough to contain them, boxes are placed inside the cutouts. If door cutouts are too small, the fire clips/nails boxes are shipped loose.



Metal vision panels arrive boxed. Boxes include two vision panel frames per lite opening and hardware to attach frames to door. Glass is supplied by others.

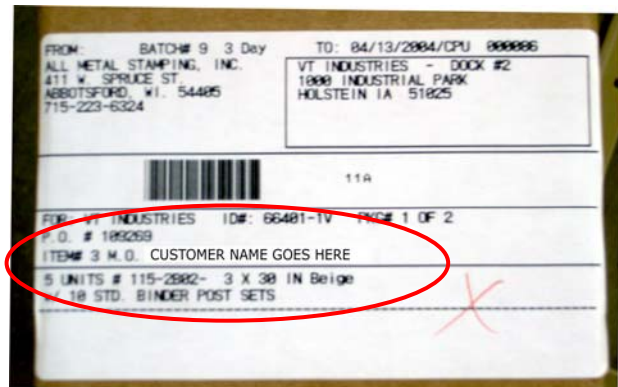


Metal edges and astragal sets arrive wrapped and boxed. They are not wrapped with VT tape, but they may carry a label indicating VT door accessories are contained inside.



Flat bar astragals (FBAs) are flat strips of aluminum with pre-drilled holes for attachment to inactive leaf of a pair of doors.

FBAs are wrapped, taped and tagged with the VT logo.



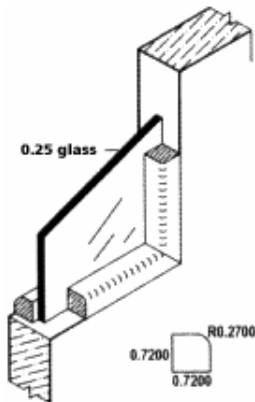
Look at the shipping labels on boxes. Sometimes door accessories will have been shipped to VT Industries from the accessory manufacturer. In this case, VT's customer is identified as the item number or name.

STANDARD LITE MOULDINGS

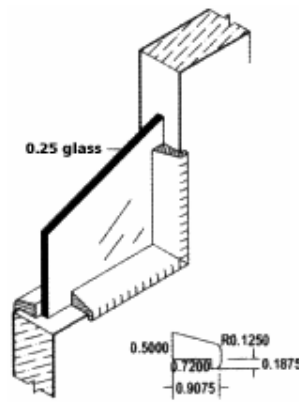
Non-Rated Doors

Flush wood lite mouldings (also known as stops, or beads) have one side fixed into place with brads at the factory. The other side is temporarily tacked into place so glass and glazing can be installed at the jobsite. Field fitting of glass and glazing is the responsibility of the installer. Use of a glazing compound or caulking is recommended to reduce glass rattle. All VT profiles have a tolerance of ± 0.005 . Factory installed glazing is available upon customer request.

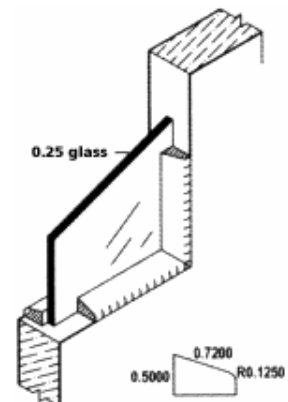
Standard wood stop materials are as follows: Doors with laminate faces will use poplar stops. Doors with wood veneer faces will have stops that match the face veneer.



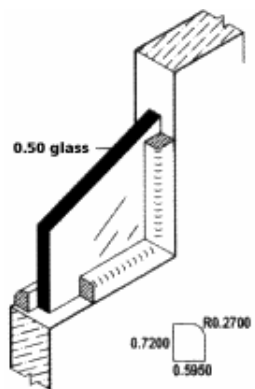
VT1



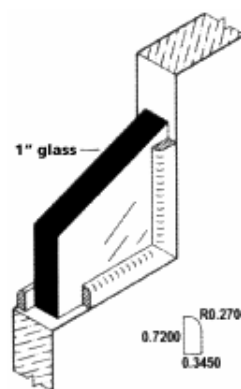
VT3



VT7



VT9



VT15

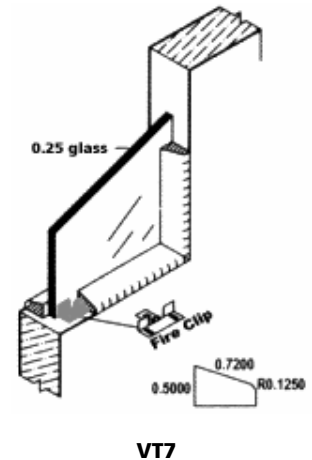
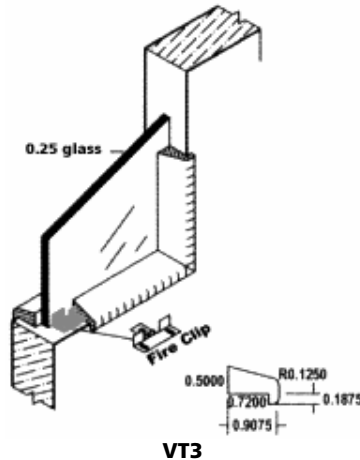
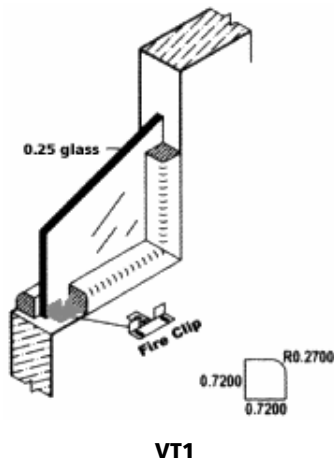
Notes:

- For acoustical lite kits, refer to Acoustical Doors information in your Order Process Guide.
- For lead lined lite kits, see Lead Lined Doors information in your Order Process Guide.
- Refer to Product Update #P104F for more details.

20-Minute Fire Rated Doors

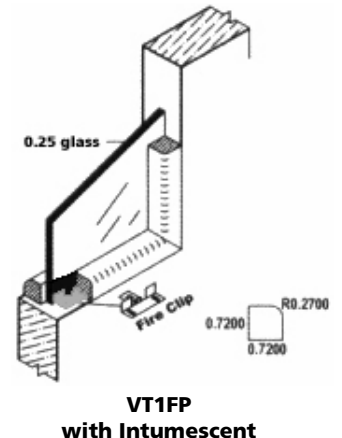
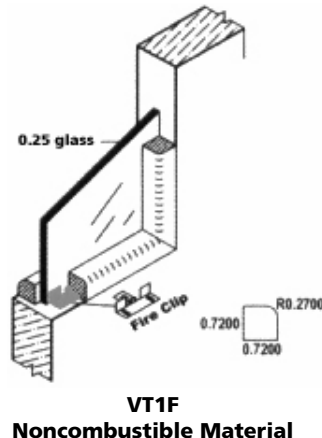
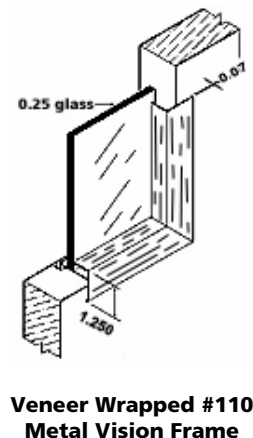
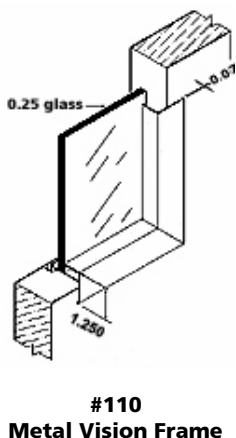
VT wood lite mouldings have one side fixed into place with brads at the factory, along with one-half of Fire Clip™. The other side is temporarily tacked into place so glass and glazing can be installed at the jobsite. Remaining halves of Fire Clips™ are shipped loose, to be installed with glass. Field fitting of glass and glazing is the responsibility of the installer. Use of a glazing compound or caulking is required. All VT profiles have a tolerance of ± 0.005 . Factory installed glazing is available upon customer request.

Standard wood stop materials are as follows: Doors with laminate faces will use poplar stops. Doors with wood veneer faces will have stops that match the face veneer.



45-, 60- and 90-Minute Fire Rated Doors

Metal vision panels arrive with beige polyester powder coating. Other paint colors are available for additional cost.

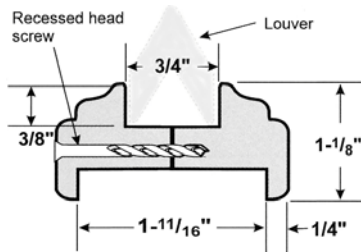


Notes:

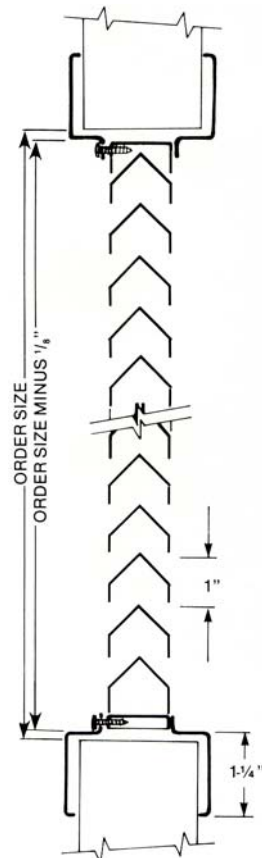
- For acoustical lite kits, refer to Acoustical Doors information in your Order Process Guide.
- For lead lined lite kits, see Lead Lined Doors information in your Order Process Guide.
- Refer to Product Update #P104F for more details.

STANDARD LOUVERS

Wood Louver
Regular
for non-rated doors
Variety of Species

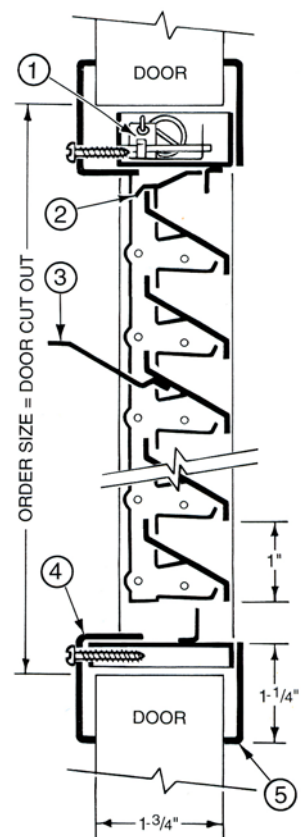


Metal Louver
800-A1
for non-rated doors
Grey Prime



Vandal-proof design; basic blade unit with flanged frame welded to face (corridor) side and separate removable flanged frame on opposite side

Metal Louver
1900-A
for 45-, 60-, 90-minute doors
Grey Prime



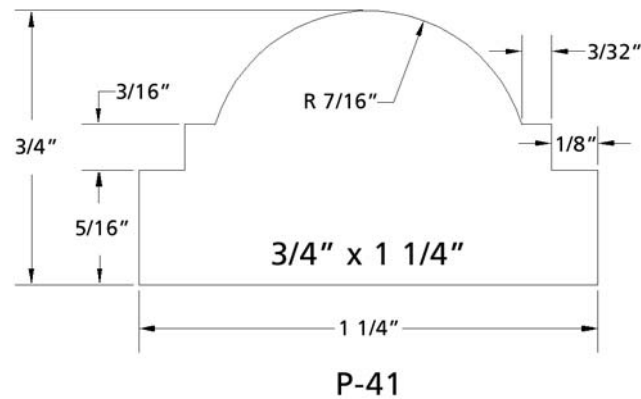
1. Heat-actuated closure mechanism with 135°
2. Fusible link
3. Integral blade stop holds blades in open position
4. Adjusting tab
5. Adjusting mounting flange frame
6. Fixed face frame

NOTES:

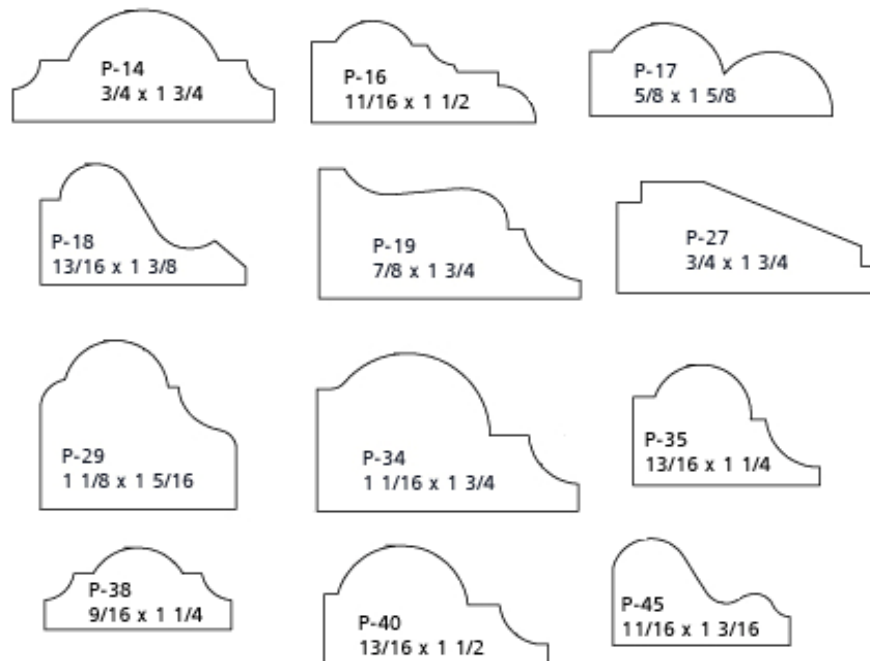
- 20-minute doors with louvers are not allowed.
- Give all louver dimensions as width x height.
- Refer to Product Update #P104F for more details.

SURFACE APPLIED MOULDINGS

VT offers an assortment of applied mouldings including the P-41, which is the most popular profile available.



Below are the different surface applied moulding profiles available for use on VT doors. When sending an order in please specify which profile is being used for the project.



VT also offers custom moulding profiles. Contact your customer service representative for more details.

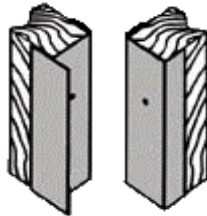
COMMONLY USED ASTRAGALS & EDGE SETS



FBA 1-1/2-inch (1-1/2") flat bar astragal (FBA) typically furnished with 20-minute pairs of doors.

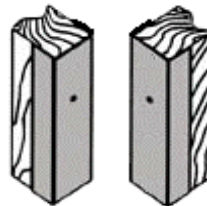


204L 1-inch (1") "h" shaped astragal typically furnished with lead-lined doors.

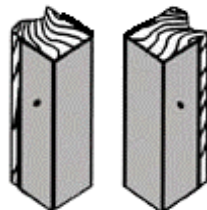


207 1-inch (1") legged metal channel & "h" shaped astragal set typically furnished with 45-, 60-, and 90-minute pairs of single egress doors.

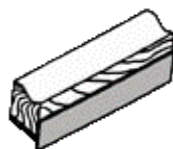
For double egress pairs use a 212.



208 1-inch (1") legged metal channel set typically furnished with 45-, 60-, and 90-minute pairs where surface vertical rod or rim exit devices are used.



251 5-inch (5") legged metal channel set typically furnished with all single doors or pairs of doors with a concealed vertical rod exit device.



DTA Door/transom "T" shaped astragal typically furnished with straight cut 20-minute units where no fixed bar occurs between the door and transom. Negative Pressure only.

All product numbers are All Metals Stamping