

VT INDUSTRIES FACTORY

FINISHES









CUSTOM COLOR

OPTIONS

CUSTOM DOORS DESERVE A CUSTOM FINISH

VT Industries offers the finest in custom doors, together with a large variety of finish options. With our newly acquired IDEAL Door Division, we now provide industry-leading custom doors, including special widths, oversize doors, flush doors and custom stile & rail. What's more, you can get any premium door with any VT Industries factory finish — creating endless possibilities of quality and style. Even if you mix premium IDEAL doors with custom VT doors, you can still count on finishes that match perfectly. And as always, VT provides customer service that's second to none.

THE VT ADVANTAGE

- For high profile projects, custom color matching available
- Simply send us a 3" x 5" physical sample of the finish color desired, and we will custom match it to meet your project needs
- A wide variety of VT Color Choices available for quick turnaround
- Three sealer coats and two topcoats shield and protect flush doors
- Computer-controlled automatic sprayer provides durable, even coats on our stile & rail doors
- Advanced computer automation flawlessly applies each coat

HOW TO SPECIFY:

WDMA System TR-6 catalyzed polyurethane. The polyurethane shall be UV cured to produce a finish per WDMA I.S. 1-A. Top and bottom rails shall be factory sealed with an approved wood sealer. Specify the finish. Primed doors are available.



To ensure satisfaction, order a free sample to review before making your final decision. VT Industries distributors stock 3" x 5" samples to expedite the color approval process. Please contact your sales representative or distributor to request physical samples. This brochure should not be used for final color selection.

RED OAK







CLEAR CL07



ALPINE AL07



CLEAR CL07



GRASSLAND GR07



OASIS OA07





OASIS OA07



RAVINE RA07



SAVANNA SA07



RAVINE RA07



SAVANNA SA07



TIMBER TI07



WHEAT WH07



TIMBER TI07



WHEAT WH07

NATURAL BIRCH SELECT WHITE MAPLE CLEAR CL07 ALPINE AL07 ALPINE AL07 CLEAR CL07 OASIS OA07 OASIS OA07 GRASSLAND GR07 GRASSLAND GR07 RAVINE RA07 SAVANNA SA07 RAVINE RA07 SAVANNA SA07

TIMBER TI07

WHEAT WH07

WHEAT WH07

TIMBER TI07

MAHOGANY CHERRY CLEAR CL07 ALPINE AL07 CLEAR CL07 ALPINE AL07 OASIS OA07 GRASSLAND GR07 OASIS OA07 GRASSLAND GR07 RAVINE RA07 SAVANNA SA07 RAVINE RA07 SAVANNA SA07 TIMBER TI07 TIMBER TI07 WHEAT WH07 WHEAT WH07

COLOR CHOICES

Streamline the color matching process for your project by selecting from VT's popular Color Choices (see color swatches in this brochure). To ensure satisfaction, order a free sample to review before making your final decisions. You'll save time and money, and the result will be a consistent, beautiful finish with a much harder surface than can be achieved in the field because our polyurethane topcoat is baked on.

| FINISH OPTIONS | WDMA | AWI |
|--------------------|------|----------------------|
| | TR6 | |
| | TR6 | |
| IDEAL Flush | TR2 | Catalyzed Lacquer |
| IDEAL Stile & Rail | TR2 | Catalyzed Lacquer |

NATURAL VS. SELECT WHITE

Certain wood veneers – most notably maple, birch and ash – contain both heartwood and sapwood. These heartwood/sapwood combinations can create marked color contrasts across the finished face veneer, causing a possibly undesireable effect. By specifying a "select white" veneer, only sapwood will be used so that color variations can be minimized, thus creating a more uniform appearance across the door face.



"Natural" face veneer



"Select White" face veneer



1000 INDUSTRIAL PARK
P.O. BOX 490
HOLSTEIN, IA 51025
P 800.827.1615 EXT. 564
F 712.368.4163
DOOR_INFO@VTINDUSTRIES.COM
WWW.VTINDUSTRIES.COM/DOORS

IDEAL DOOR DIVISION 890 CENTRAL COURT NEW ALBANY, IN 47150 P 800.626.6271