

VT Industries, Inc.
1000 Industrial Park
PO Box 490
Holstein, Iowa 51025
Toll Free (800) 827-1615
Phone (712) 368-4381
Fax (712) 368-4111
Website www.vtindustries.com
E-mail info@vtindustries.com

Product Guide Specification

Specifier Notes: This product guide specification is written according to the Construction Specifications Institute (CSI) 3-Part Format, including *MasterFormat*, *SectionFormat*, and *PageFormat*, as described in *The Project Resource Manual—CSI Manual of Practice*.

The section must be carefully reviewed and edited by the Architect to meet the requirements of the project and local building code. Coordinate this section with other specification sections and the Drawings. Delete all “Specifier Notes” when editing this section.

Section numbers and titles are from *MasterFormat* 1995 Edition, with numbers and titles from *MasterFormat* 2004 Edition in parentheses. Delete version not required.

SECTION 06415 (12 36 23.13)

RESIDENTIAL-GRADE HIGH-PRESSURE DECORATIVE LAMINATE COUNTERTOPS

Specifier Notes: This section covers VT Industries residential-grade high-pressure decorative laminate (HPDL) countertops. Consult VT Industries for assistance in editing this section for the specific application.

PART 1 GENERAL

1.1 SECTION INCLUDES

Specifier Notes: Edit the following list as required for the project.

- A. Residential-grade high-pressure decorative laminate countertops.
- B. Environmental residential-grade high-pressure decorative laminate countertops.

1.2 RELATED SECTIONS

Specifier Notes: Edit the following list of related sections as required for the project. List other sections with work directly related to this section.

- A. Section 06410 (06 41 00) – Custom Cabinets (Architectural Wood Casework).
- B. Section 12320 (12 32 00) – Manufactured Wood Casework.

1.3 REFERENCES

Specifier Notes: List standards referenced in this section, complete with designations and titles. This article does not require compliance with standards, but is merely a listing of those used.

- A. ANSI A208.1 – Standard for Mat-Formed Wood Particle Board.
- B. Architectural Woodwork Institute (AWI) (www.awinet.org):
 - 1. AWI/AWMAC Architectural Woodwork Quality Standards Illustrated, Section 400.
- C. ASTM E 84 – Standard Test Method for Surface Burning Characteristics of Building Materials.
- D. Kitchen Cabinet Manufacturers Association (KCMA) (www.kcma.org):
 - 1. ANSI/KCMA A161.2 – Performance Standards for Fabricated High Pressure Decorative Laminate Countertops.
- E. National Electrical Manufacturers Association (NEMA) (www.nema.org):
 - 1. ANSI/NEMA LD 3 – High Pressure Decorative Laminates.
- F. Woodwork Institute (WI) (www.woodworkinstitute.com):
 - 1. WI Manual of Millwork, Section 16, Laminated Plastic Countertops.

1.4 PERFORMANCE REQUIREMENTS

- A. Residential-Grade High-Pressure Decorative Laminate Countertops: Meet performance requirements of the following, unless otherwise specified:
 - 1. ANSI/KCMA A161.2.
 - 2. AWI/AWMAC Quality Standards, Section 400.
 - 3. WI Manual of Millwork, Section 16.

1.5 SUBMITTALS

- A. Comply with Section 01330 (01 33 00) – Submittal Procedures.
- B. Product Data: Submit manufacturer's product data, including preparation and installation instructions.
- C. Shop Drawings: Submit manufacturer's shop drawings, including plans, elevations, sections, and details, indicating the following:
 - 1. Dimensions.
 - 2. Materials.
 - 3. Front edge.
 - 4. Backsplash.

5. Joints.

D. Samples: Submit laminate manufacturer's sample chips with pattern and finish numbers.

E. Certification:

1. Submit manufacturer's certification that countertops comply with specified requirements and are suitable for intended application.
2. Submit certification of compliance to ANSI/NEMA LD 3 from manufacturer of high-pressure decorative laminate sheets.

Specifier Notes: Include the following paragraph for projects requiring LEED credit assistance.

F. Environmental Documentation:

1. Submit manufacturer's environmental documentation for the following materials:
 - a. High-pressure decorative laminates.
 - b. Substrates.
 - c. Adhesives.
 - d. Backing sheets.
2. Manufacturer's Information: Describe available LEED points.

G. Cleaning Instructions: Submit manufacturer's cleaning instructions for countertops.

H. Warranty: Submit manufacturer's standard warranty.

1.6 QUALITY ASSURANCE

A. Manufacturer's Qualifications: Manufacturer regularly engaged, for preceding 10 years, in manufacture of high-pressure decorative laminate countertops of similar physical characteristics to those specified.

B. Installer's Qualifications:

1. Installer regularly engaged, for preceding 5 years, in installation of similar high-pressure decorative laminate countertops to those specified.
2. Approved by manufacturer.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Delivery:

1. Deliver countertops to site in manufacturer's original, unopened containers and packaging, with labels clearly identifying product name and manufacturer.
2. WI Manual of Millwork, Section 16.

B. Storage:

1. Store countertops in accordance with manufacturer's instructions.
2. Store in clean, dry, and well ventilated area indoors protected from direct sunlight.
3. Store flat on level surface, a minimum of 4 inches above floor.
4. Cover to keep clean, but permit air circulation.

C. Handling: Protect countertops during handling and installation to prevent damage.

1.8 ENVIRONMENTAL REQUIREMENTS

- A. Maintain environmental conditions before, during, and after storage and installation in accordance with:
 - 1. AWI/AWMAC Quality Standards, Section 400.
 - 2. WI Manual of Millwork, Section 16.

PART 2 PRODUCTS

2.1 MANUFACTURER

- A. VT Industries, Inc., 1000 Industrial Park, PO Box 490, Holstein, Iowa 51025. Toll Free (800) 827-1615. Phone (712) 368-4381. Fax (712) 368-4111. Website www.vtindustries.com. E-mail info@vtindustries.com.

2.2 RESIDENTIAL-GRADE HIGH-PRESSURE DECORATIVE LAMINATE COUNTERTOPS

- A. Styles:

Specifier Notes: Specify required styles. Delete styles not required. "Barcelona" and "Valencia" countertop styles are only available with laminate from Formica and Wilsonart.

- 1. "Barcelona" postformed double-waterfall ogee edge.
- 2. "Caprice" postformed no-drip edge.
- 3. "Classic" laminate self edge.
- 4. "Classic Style B" raw front edge and scribe.
- 5. "Fleetwood II" solid-wood edge.

Specifier Notes: Specify wood species and edge profile.

- a. Wood Edge: [Cherry] [Hickory] [Maple] [Oak].
- b. Edge Profile: [Bevel] [Ogee] [Ovolo] [Square, for custom shaping as indicated on the Drawings].
- 6. "Futura" postformed double-radius edge.
- 7. "Regal" 45-degree bevel edge.
- 8. "Tempo" postformed waterfall edge.
- 9. "Valencia" postformed full-wrap ogee edge.

- B. Types:

Specifier Notes: Specify required types. Delete types not required.

- 1. Postformed kitchen/vanity with integral backsplashes.
- 2. Single-roll bar top.
- 3. Double-roll bar top.

- C. Grade: Premium, in accordance with:
 - 1. AWI/AWMAC Quality Standards, Section 400.
 - 2. WI Manual of Millwork, Section 16.

- D. High-Pressure Decorative Laminates (HPDL):
1. Conformance: ANSI/NEMA LD 3.
 2. Type: Postforming.

Specifier Notes: Specify laminate manufacturer. "Barcelona" and "Valencia" styles are only available with laminate from Formica and Wilsonart.

3. Manufacturer: [Formica] [Nevamar] [Pionite] [Wilsonart].

Specifier Notes: Specify patterns and finishes by **one** of the following **four** methods. Delete sentences not required. Consult VT Industries for pattern and finish selections.

4. Patterns and Finishes:
 - a. Pattern Name: _____ .
 - b. Pattern Number: _____ .
 - c. Finish Number: _____ .
4. Patterns and Finishes: As specified in SCHEDULE Article of this section.
4. Patterns and Finishes: As indicated on the Drawings.
4. Patterns and Finishes: Selected from manufacturer's full range of available selections.

- E. Substrate:

Specifier Notes: Other substrate materials include F/R particleboard, W/R particleboard, plywood, MDF, and M/R MDF. Consult VT Industries for availability and technical information.

1. Particleboard: ANSI A208.1, 45-pound density.
2. Thickness: 3/4 inch.

- F. Adhesives: Water-based polyvinyl acetate (PVA).

Specifier Notes: Specify VT Industries environmental series of residential-grade high-pressure decorative laminate countertops for projects requiring LEED certification/credit assistance.

2.3 ENVIRONMENTAL RESIDENTIAL-GRADE HIGH-PRESSURE DECORATIVE LAMINATE COUNTERTOPS

- A. Environmental Series Residential-Grade High-Pressure Decorative Laminate Countertops: "EQcountertops".
- B. Styles:

Specifier Notes: Specify required styles. Delete styles not required. "Barcelona" and "Valencia" countertop styles are only available with laminate from Formica and Wilsonart.

1. "Barcelona" postformed double-waterfall ogee edge.
2. "Caprice" postformed no-drip edge.
3. "Classic" laminate self edge.

4. "Classic Style B" raw front edge and scribe.
5. "Fleetwood II" solid-wood edge.

Specifier Notes: Specify wood species and edge profile.

- a. Wood Edge: [Cherry] [Hickory] [Maple] [Oak].
- b. Edge Profile: [Bevel] [Ogee] [Ovolo] [Square, for custom shaping as indicated on the Drawings].
6. "Futura" postformed double-radius edge.
7. "Nova" postformed 180-degree wrap edge.
8. "Tempo" postformed waterfall edge.
9. "Valencia" postformed full-wrap ogee edge.

C. Types:

Specifier Notes: Specify required types. Delete types not required.

1. Postformed kitchen/vanity with integral backsplashes.
2. Single-roll bar top.
3. Double-roll bar top.

D. Grade: Premium, in accordance with:

1. AWI/AWMAC Quality Standards, Section 400.
2. WI Manual of Millwork, Section 16.

E. High-Pressure Decorative Laminates (HPDL):

1. Conformance: ANSI/NEMA LD 3.
2. Type: Postforming (HGP).

Specifier Notes: Specify laminate manufacturer. "Barcelona" and "Valencia" styles are only available with laminate from Formica and Wilsonart.

3. Manufacturer: [Formica] [Nevamar] [Pionite] [Wilsonart].

Specifier Notes: Specify patterns and finishes by **one** of the following **four** methods. Delete sentences not required. Consult VT Industries for pattern and finish selections.

4. Patterns and Finishes:
 - a. Pattern Name: _____ .
 - b. Pattern Number: _____ .
 - c. Finish Number: _____ .
4. Patterns and Finishes: As specified in SCHEDULE Article of this section.
4. Patterns and Finishes: As indicated on the Drawings.
4. Patterns and Finishes: Selected from manufacturer's full range of available selections.

F. Substrates: Roseburg Forest Products "SkyBlend".

1. Certification: Certified to low formaldehyde emission standards in accordance with ANSI A208.1 by Scientific Certification Systems (SCS).

2. Description: 100 percent pre-consumer recycled wood-fiber particleboard with no added urea formaldehyde, industrial grade.
3. Color: Tinted blue for identification.
4. Thickness: 3/4 inch.

G. Adhesives: Water-based polyvinyl acetate (PVA).

2.4 FABRICATION

A. Shop Assembly: Assemble countertops using high-pressure decorative laminate bonded by suitable adhesive to substrate material in accordance with:

1. ANSI/KCMA A161.2.
2. AWI/AWMAC Quality Standards, Section 400.
3. WI Manual of Millwork, Section 16.

B. Dimensional Tolerances: ANSI/KCMA A161.2.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine surfaces to receive countertops.
- B. Notify Architect of conditions that would adversely affect installation or subsequent use.
- C. Do not begin installation until unacceptable conditions are corrected.

3.2 PREPARATION

- A. Prepare surfaces to receive countertops in accordance with manufacturer's instructions.
- B. Verify casework and supports are plumb, level, square, and secure before installation of countertops.
- C. Inspect countertops before installation to determine they are sound and free from defects and damage.

3.3 INSTALLATION

- A. Install countertops in accordance with manufacturer's instructions and WI Manual of Millwork, Section 16.
- B. Install countertops at locations indicated on the Drawings.
- C. Install countertops level, plumb, and square.
- D. Securely anchor countertops to casework and supports.
- E. Install joints to be watertight.

3.4 CLEANING

- A. Clean countertops promptly after installation in accordance with manufacturer's instructions.
- B. Do not use harsh cleaning materials or methods that could damage surface.

3.5 PROTECTION

- A. Protect installed countertops from damage including:
 - 1. Damage during construction.
 - 2. Excessive moisture.
 - 3. Standing water.
 - 4. Direct sunlight.

3.6 SCHEDULES

Specifier Notes: Include a schedule of residential-grade high-pressure decorative laminate countertops here, if a schedule is required in this section. Include countertop styles, types, patterns, finishes, and locations, as required. Delete this article if a schedule is not required.

- A. Countertop Schedule:

END OF SECTION